



INSTALLATION MANUAL

Models x18, x80, x83, 3A Sanitary Flush Design



Model x80/x83



Model x18

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Pressure, Level & Temperature Products

1. INTRODUCTION

1.1 Product Description

Models x18, x80, & x83 are sanitary flush diaphragm pressure transmitters available in 4-20 mA or 0-5VDC output and comply with 3A standard 74-07.

1.2 Warning

Pressurized vessels and associated equipment are potentially dangerous. The product described in this guide should be operated only by personnel trained in the procedures that will assure safety to themselves, to others, to the equipment, and to the product. Specific warnings are noted as  in specific installation/operation sections.

1.3 Unpacking and Inspection

All models covered in this manual are carefully tested, inspected, and packed. Upon receipt of the shipment, thoroughly inspect the transducer. If you see any visible signs of obvious shipping damage, notify the freight company immediately.

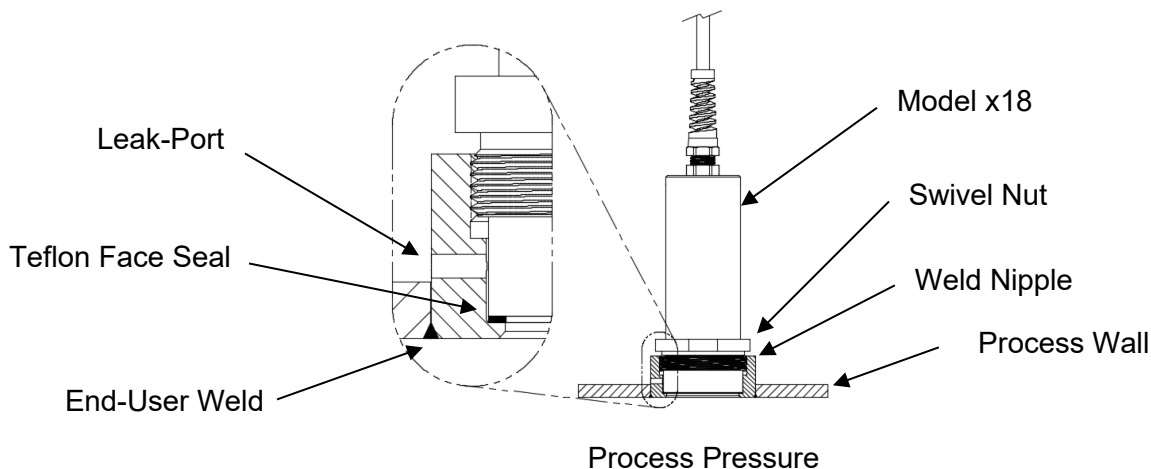
1.4 Using this Manual

This manual is intended to help the end user install, maintain, and provide general service of GP:50 Models x18, x80, and x83 3A Sanitary Pressure Transducers. The user should have a general understanding of current loops & general instrument control. All aforementioned models are precision instruments and should be given the same care as any other precision instrument during installation and operation.

2. INSTALLATION & CLEANING

2.1 Mounting / Process Connection

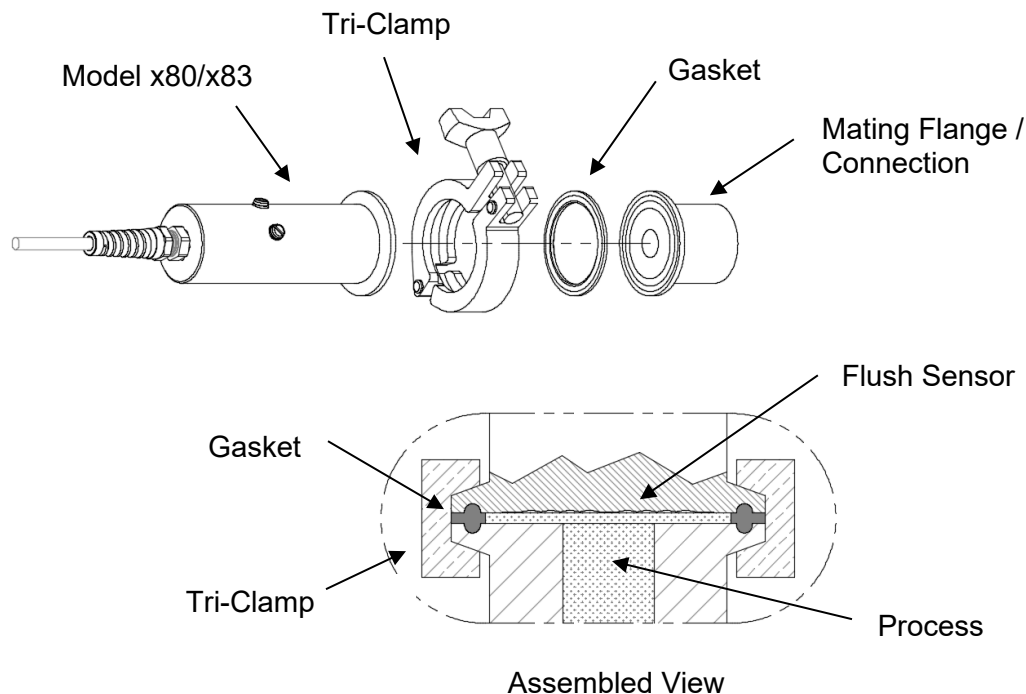
The Model x18 device is supplied with a 1 $\frac{3}{4}$ "-20 UN 316 SS Swivel Nut (also available with optional M44 x 1.25 thread) which is used for mounting purposes. The swivel nut mates to a Weld Nipple which is commonly sold as an accessory item which gets welded to the end users process wall. A Teflon Face Seal ring is supplied with each device and is used to create a pressure seal between the Weld Nipple and the face of the Flush Sensor once the Swivel Nut tightened. A Leak Detection port is provided in the Weld Nipple and can be used to visually check for any process leakage that may bypass the Teflon seal. See figure below for additional details.





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The Model x80 and x83 devices come equipped with an industry standard tri-clamp sanitary flange (flange size options typically range from ½" up to 4"). Installation of the device shall be in accordance with industry standards and as depicted below. Ensure device is installed at a minimum angle of horizontal or greater to promote self-draining of the process media and not allow the device to trap/retain excess fluid if the system is drained. Contact GP:50 Sales personnel for additional information if required.



Ensure media is compatible with 316 stainless steel and compliant with 3A Standard 74-07 section D1.1.1. Check part number to verify wetted material to avoid premature corrosion of the diaphragm. This can cause performance degradation and eventual sensor failure.



Properly tighten process connections before applying pressure to ensure no leaks or mechanical failure can occur.



Never touch the flush diaphragm with sharp and/or rigid objects as this could cause permanent damage to the sensor and / or mechanical failure/diaphragm rupture. Never spray high pressure cleaning fluids directly on the flush sensor diaphragm as this may rupture the sensor diaphragm



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2.2 Power Supply Connection

Consult power requirements listed on the Calibration Record provided with each serialized individual unit. For best operation, the pressure transducer needs clean regulated power with output impedance less than 20Ω. As loads are added to the current loop (galvanic barriers, current measuring devices resistors), the minimum excitation voltage must increase in order to maintain proper operating voltage. Refer to datasheet for additional electrical specifications.

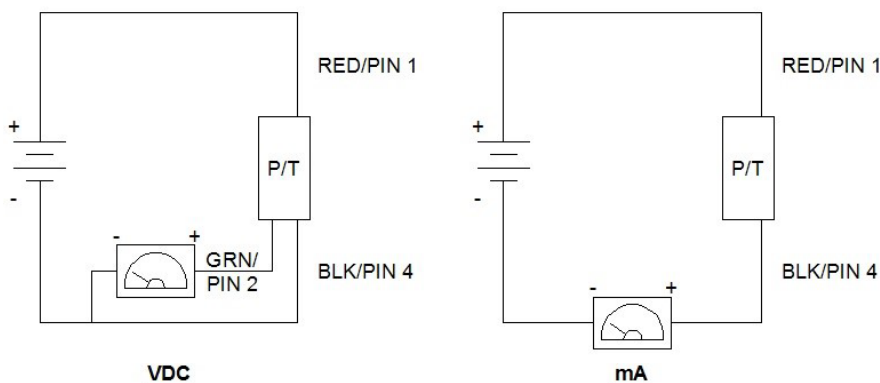
2.3 Wiring & Grounding

Consult wiring listed under Electrical Connections on the Calibration Record provided with each serialized individual unit. Do not run wires next to power lines, electrical systems, motors, generators, or any other equipment which may generate a significant amount of electrical noise or magnetic fields.

A 4-20mA transmitter requires a DC power supply (typically 10-36 VDC) and mA meter wired in a current loop. Connect the Red wire of the transducer to the + Terminal of the power supply and the Black wire of the transducer to the + Input terminal of the meter. Connect the – Input terminal of the meter to the – Terminal of the power supply.

A VDC transducer requires a DC power supply (10-36 VDC) and voltmeter. Connect the Red wire from the transducer to + on the power supply, the Green wire to the +Signal of the VDC meter and the Black wire from the transducer to both the –Power on the power supply and –Signal on the VDC meter.

See wiring guides below.



2.4 Environment

The operating temperature range varies for each model, consult the specific model datasheet for temperature specifications. Mount the unit as close to the process as possible with the ambient temperature surrounding the electronics falling within the operating range.



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Protect electrical connection from direct/continued exposure to fluids. Moisture ingress can occur and cause eventual electrical failure.

2.5 Cleaning

Models x18, x80 and x83 are 3A certified for Clean-In-Place (CIP) operation. Special care shall be taken to ensure the cleaning process used does not damage the delicate flush sensor diaphragm.

3. OPERATION & MAINTENANCE

Models x18, x80, and x83 are designed to produce the respective output (0-5 Vdc, 4-20 mA) in direct proportion to pressure. Specific pressure range, input voltage requirements, and electrical connections are marked on unit. Appropriate mating connections are required for proper installation and safety. Other port and electrical connections are available and noted as option code in part number.



Install only after verifying both input power and line pressure are off and at zero.



Replace broken fasteners (available through the factory) as they may compromise the seal and cause contamination and/or electronics failure.



Observe safe ESD handling precautions to avoid static damage to sensitive components.



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4. TROUBLESHOOTING & RETURN INFORMATION

No output

- Verify power supply voltage meets transducer requirements
- Check wiring connections
- Verify pressure if being applied
- Verify output load is not shorted

Erratic output or zero drift

- Verify pressure applied is constant
- Verify power supply remains within specifications
- Inspect electrical connections for discontinuity or damage
- Verify output with a multi-meter
- Check insulation resistance between amplifier and transducer case

Slow Response

- Verify pressure port or process connection is not clogged

If the problem persists, please call the factory as indicated below for assistance. Please have the following information ready:

- Serial number
- Model number
- Loop setup details (power supply, resistor, cable routing/length)
- Which action caused device failure

Contact: sales@gp50.com



Repairs should only be done by GP:50. Repairs done by customer will void any warranties and may cause permanent damage to unit. Repairs done by customer on Intrinsically Safe units will void the approvals and are a potential explosion hazard.



Returned products that have been exposed to hazardous substances must be cleaned prior to return and include the Material Safety Data Sheet for all substances.



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5. WARRANTY

GP:50 warrants its products to the original customer/purchaser against defects in material and workmanship for a period of one (1) year from the date of delivery by GP:50, as shown in its shipping documents, subject to the following terms and conditions:

Without charge GP:50 will repair or replace products found to be defective in materials or workmanship within the warranty period provided that:

1. The product has not been subjected to abuse, neglect, accident, incorrect wiring (not provided by GP:50), improper installation or servicing, or use in violation of instructions furnished by GP:50.
2. As to any prior defect in materials or workmanship covered by this warranty, the product has not been repaired or altered by anyone except GP:50 or its authorized service agencies.
3. The serial number has not been removed, defaced, or otherwise changed.
4. Examination discloses, in the judgment of GP:50, a defect in materials or workmanship which developed under normal installation, use and service.
5. GP:50 is notified in advance of, and approves, the return by issuing a Return Material Authorization Number; and the products are returned to GP:50 transportation prepaid. Products returned without an RMA number will not be accepted and be returned to sender at sender's expense.

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For a copy of our warranty policy and to fill out a warranty registration form, visit our website at: <https://www.gp50.com/products/warranty/>

For assistance with repairs, call our Repair Dept. at 716-773-9300, ext. 237, or complete a Repairs, Returns, RMA form at: <https://www.gp50.com/resources/repairs-returns-rma/>.

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